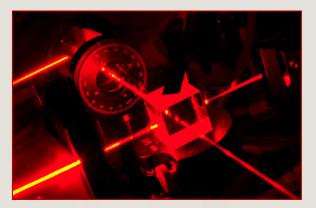
Université d'Ottawa | University of Ottawa

Principles of Laser Safety



and the uOttawa Laser Safety Program

September 20, 2016



Sean Kirkwood, Ph.D.

Risk Management Specialist (Laser/X-Ray)

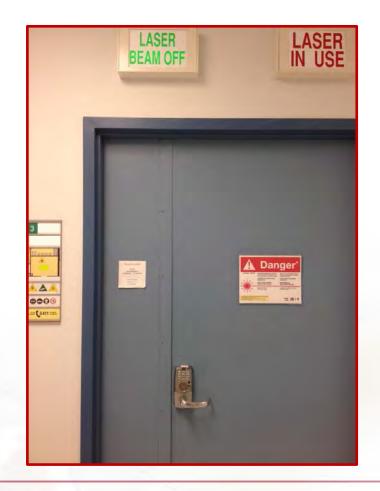
(613) 562-5800 x2000

laser.safety@uottawa.ca



www.uOttawa.ca

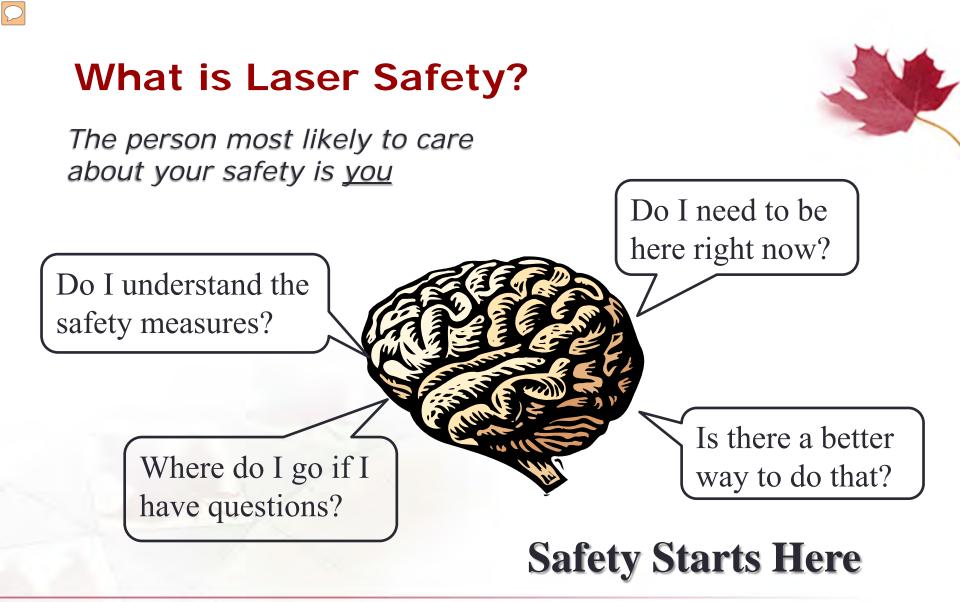
What is Laser Safety?



- Signs?
- Permits?
- Warning lights?
- Goggles?

• What do you ask yourself before entering?







Responsibility

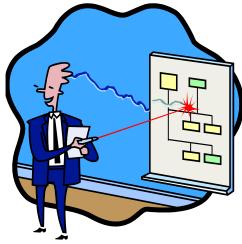
The ultimate responsibility in the safe use of lasers in any environment falls completely *on the user*.

YOU are responsible to ensure all hazards are contained.

YOU are responsible to ensure beams do not pose a hazard to others.

YOU are responsible to ensure your actions do not harm others.









Learning Objectives

- 1. Identify laser components, properties and classifications
- 2. Understand how an eye images light
- 3. Recognize how lasers injure the eye and skin
- 4. Develop engineering & administrative laser controls
- 5. Follow the uOttawa Laser Safety Program and ANSI Z136.1



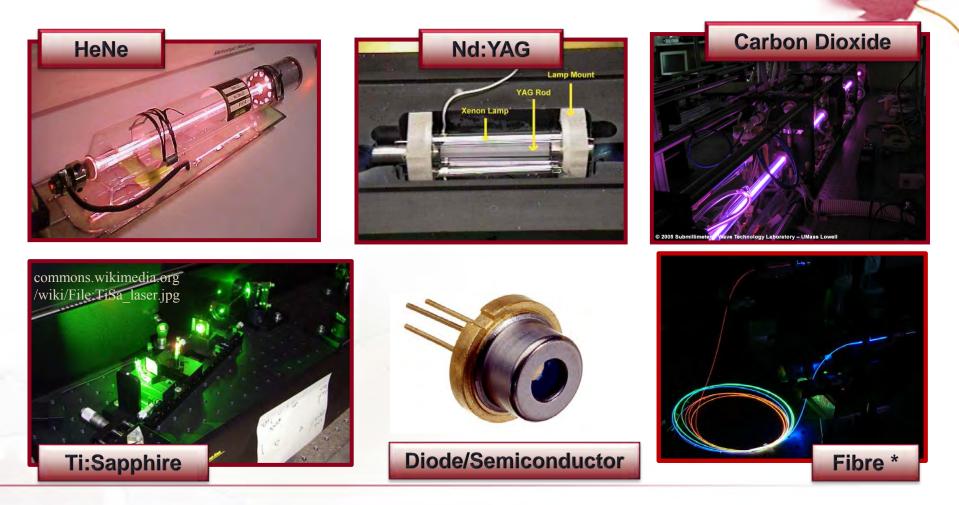
- 6. Familiarize yourself with non-beam hazards
- 7. Evaluate laser eyewear needs







Common Types of Lasers

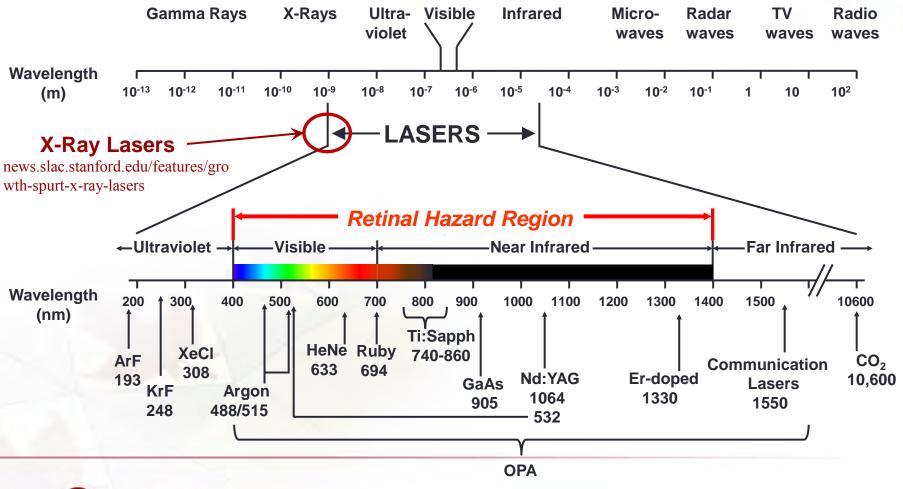




Office of Risk Management Laser Compliance Specialist ext.2000

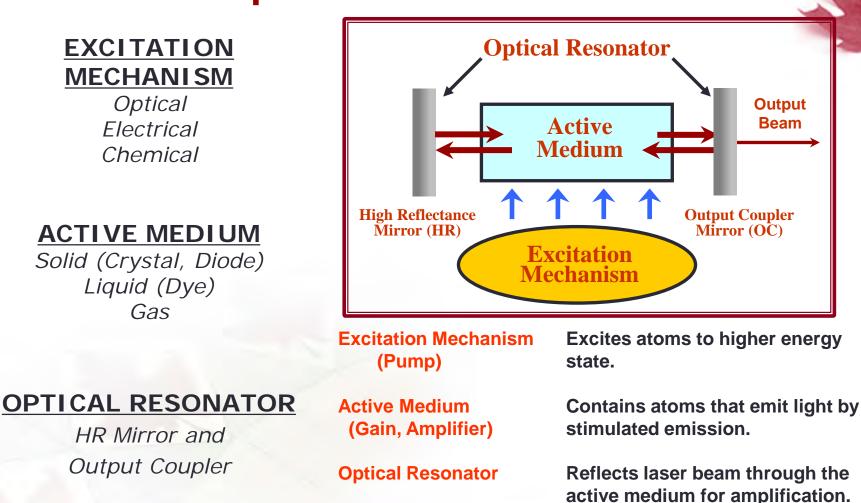
* "Supercontinuum in a microstructured optical fiber" by I, Blinking Spirit. Licensed under CC BY-SA 3.0 via Wikimedia Commons - http://commons.wikimedia.org/wiki/File: Supercontinuum_in_a_microstructured_optical_fiber.PNG# /media/File:Supercontinuum_in_a_microstructured_optical_fiber.PNG

The Electromagnetic Spectrum

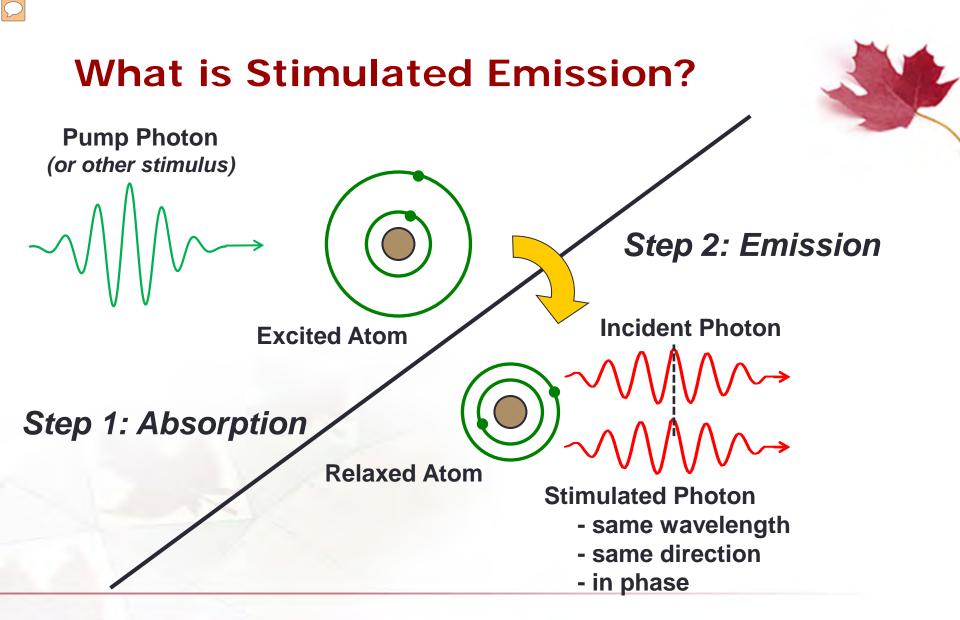




Main components of a Laser







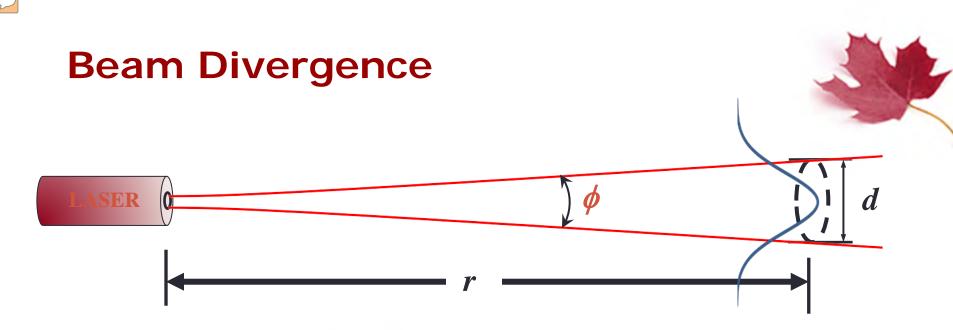


Characteristics of a Laser Beam (Coherence)

- Low divergence
 - highly directional
 - small focal spot
- High Brightness
 - High power density
 - Short pulses
- Monochromatic
 - narrow spectrum a better term







Far-field measurement:

<u>ex</u>: 1 foot diameter beam (d) on a wall 1000 feet away (r), divergence angle (ϕ) is:

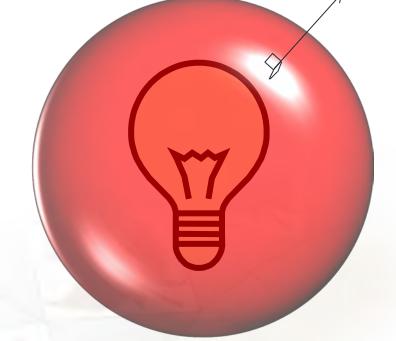
$$\phi = \frac{d}{r}$$
 (Eq.1) $\phi = \frac{1 \text{ ft}}{1000 \text{ ft}} = 0.001 \text{ radian}$
= 1 mrad





Incoherent source:





- Sphere: 4π steradians
- Power spread over large area
- Drops as r^2 with distance

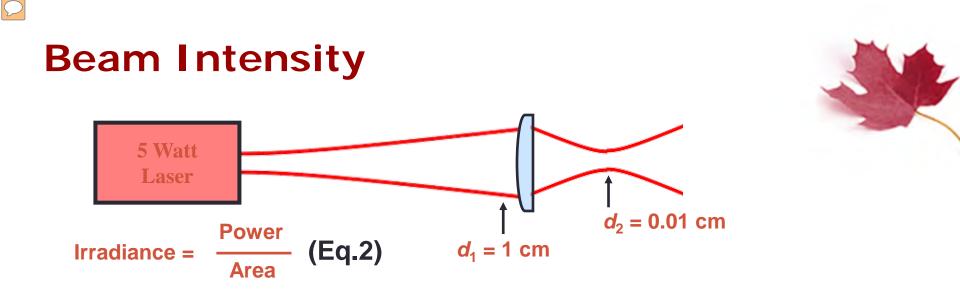


Why a laser pointer is a borderline ocular hazard



http://www.geek.com/geek-cetera/pointing-a-laser-at-a-police-helicopter-is-a-very-bad-idea-1430893/





IRRADIANCE AT LENS:

IRRADIANCE AT FOCAL SPOT:

$$E_1 = \frac{5 \text{ W}}{\pi (0.5 \text{ cm})^2}$$

$$E_2 = 64 \ \frac{\text{kW}}{\text{cm}^2}$$

$$E_1 = 6.4 \frac{W}{cm^2}$$

The diameter is <u>reduced</u> by a factor of 100; The irradiance is <u>increased</u> by a factor of 10,000



Sun Intensity

• Sun emits 3.826 x 10^{26} W into 4π steradians

 $E = \frac{P}{A} = \frac{3.83 \times 10^{26}}{4\pi (1.46 \times 10^{13})} \frac{W}{cm^2}$

 $E = 0.143 \text{ W/cm}^2$

- Verify with Stefan-Boltzmann Law:
 - T = 5770 K $R_{\rm s} = 6.96 \times 10^8 \text{ m}$

 $\sigma = 5.67 \times 10^{-8} \text{ W m}^{-2} \text{ K}^{-4}$

 $P = \epsilon \sigma A T^{4}$ $P = (1)(5.67)4\pi (6.96)^{2} (5770)^{4} \times 10^{8}$ $P = 3.83 \times 10^{26} \text{ W}$

 1.46×10^{13} cm

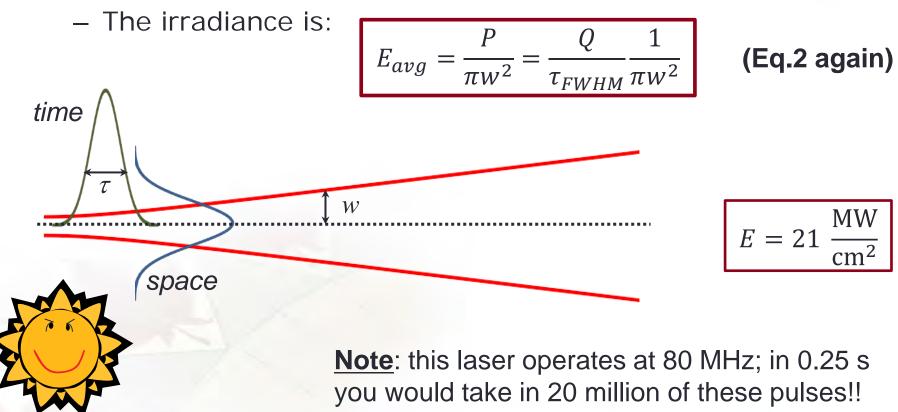






Beam Intensity

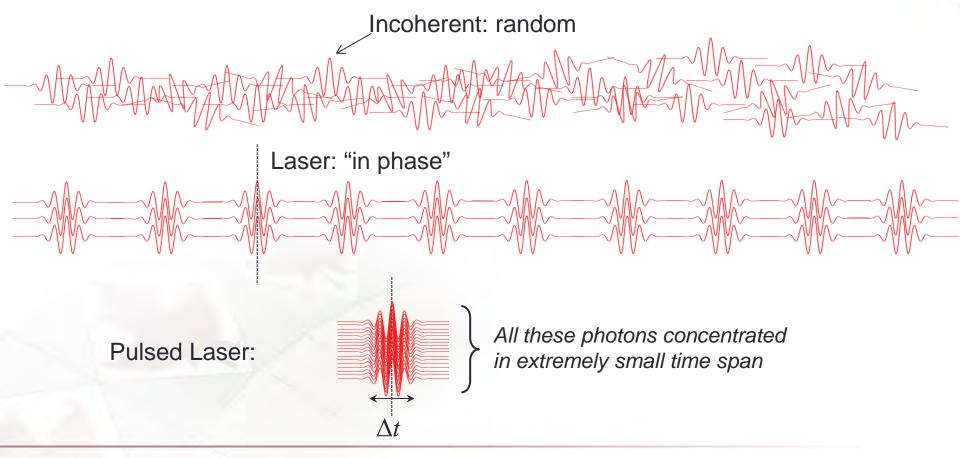
• Ti: S oscillator beam: 2 mm diameter (*e*⁻¹), 20 nJ pulse energy, and a 30 fs pulse width (FWHM)





Incoherent vs. Laser Sources

The "microscopic" view





CLASSIFICATION OF LASERS



Laser Classifications of Lasers



- Hazards
 - Increase with laser intensity
 - Classification system categorizes increasing hazard
- Classification
 - Based on <u>accessible level</u> of laser radiation during <u>normal operation</u>
- Classification made by manufacturer





AEL less than or equal to MPE

May be higher class during maintenance or service



Laser-Professionals.com

Class 2



Staring into beam is an eye hazard

- Eye protected by aversion response
- Visible lasers only (400 700 nm)
- CW maximum power 1 mW



AEL less than or equal to MPE for visible lasers and ¼ sec exposure

Label not required

May be higher class during maintenance or service



Laser-Professionals.com



Class 1M and 2M



M is for magnification

A class 1M laser is class 1 unless magnifying optics are used.

A class 2M laser is class 2 unless magnifying optics are used.

M classes usually apply to expanded or diverging beams.



LASER 0 0

Condition 1 Expanded Beam

Condition 2 Diverging Beam



Class 3R (Formerly IIIa)



- Aversion response not adequate eye protection
- CDRH includes visible lasers only
- ANSI includes invisible lasers
- CW max power (visible) 5 mW



1 to 5X AEL Class 1 (invisible) < 5X AEL Class 2 (visible)



Laser-Professionals.com

Class 3B



- Direct exposure to beam is eye hazard
- Visible or invisible
- CW maximum power 500 mW

DPSS Laser with cover removed

AEL exceeds Class 3R but less than 500 mW (CW)

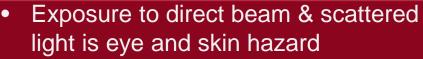
Courtesy of Sam's Laser FAQ, www.repairfaq.org/sam/lasersam.htm, © 1994-2004



Office of Risk Management Laser Compliance Specialist ext.2000

Laser-Professionals.com

Class 4



- Visible or invisible
- CW power above 500 mW

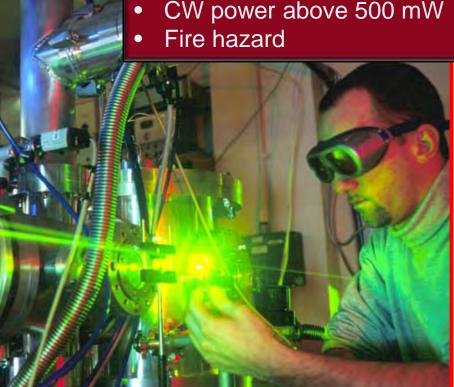




Photo: Keith Hunt - www.keithhunt.co.uk Copyright: University of Sussex, Brighton (UK)

AEL exceeds Class 3B



Laser-Professionals.com



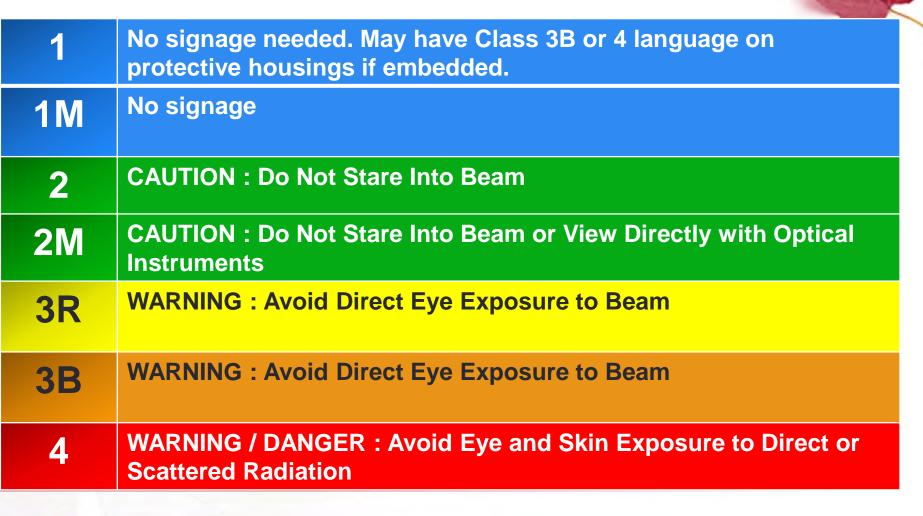
Laser Classifications



1	Incapable of causing injury during normal operation
1 M	Incapable of causing injury during normal operation unless collecting optics are used
2	Visible lasers incapable of causing injury <i>in 0.25 s</i> .
2M	Visible lasers incapable of causing injury <i>in 0.25 s</i> unless collecting optics are used
3R	Marginally unsafe for intrabeam viewing; up to <u>5 times</u> the Class 2 limit for visible lasers or the Class 1 limit for invisible lasers
3B	Eye hazard for intrabeam viewing, usually not an eye hazard for diffuse viewing
4	Eye and skin hazard for both direct and scattered exposure



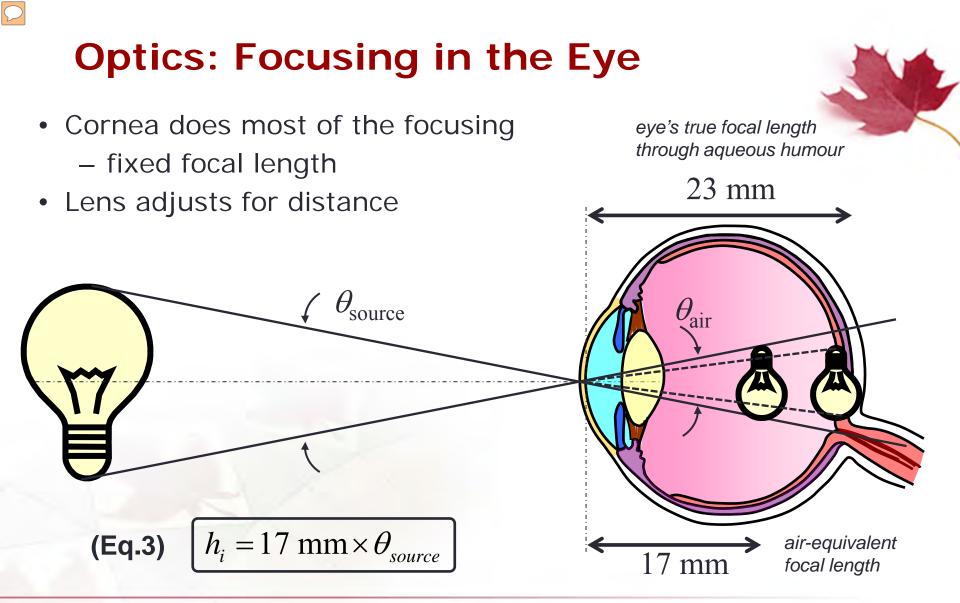
Laser Classification Language



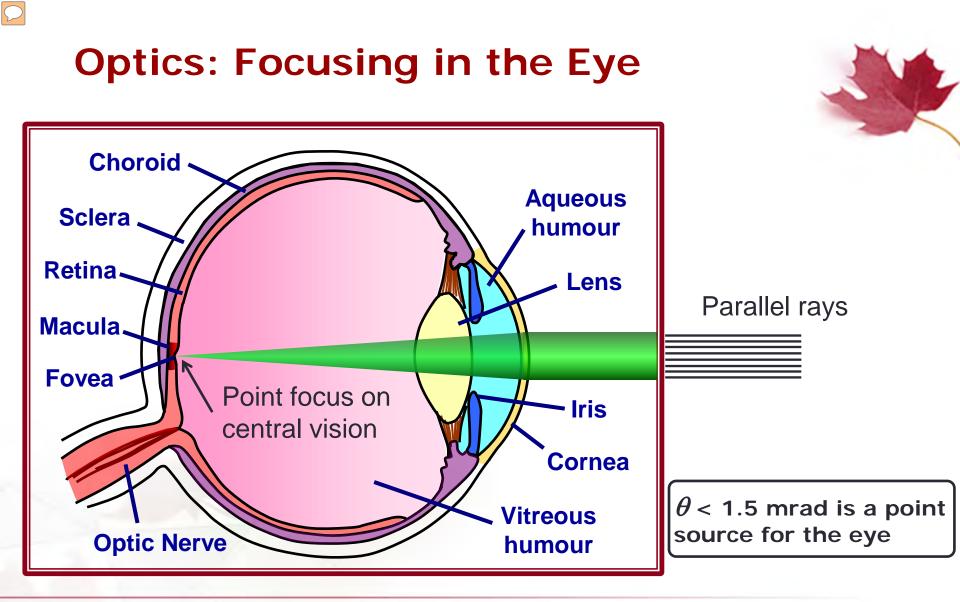


OPTICS AND THE EYE



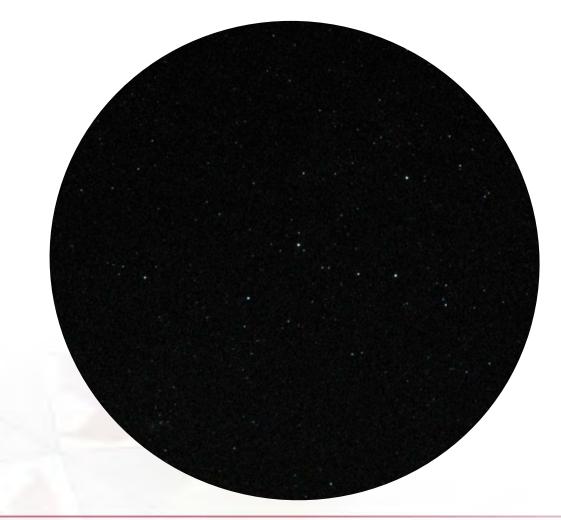








Optics: Focusing in the Eye



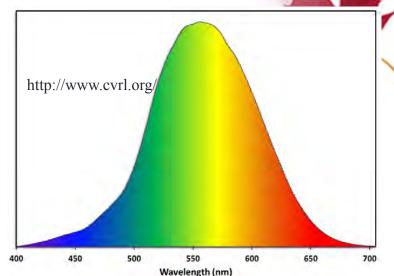


 θ < 1.5 mrad is a point source for the eye



Incoherent Light vs. Laser: Power

- Light bulb power (60 W) is <u>Electrical</u> not Optical
 - Laser rated in optical power
 - Tungsten bulb: 16 lumens/W
- Lumen??
 - Eye's response to visible light
 - 683 lumens is 1 W of optical power
- 60 W tungsten filament bulb about 1.4 W (optical)
 - 2 % conversion efficiency



Wavelength	Response	
475 nm	0.1535	
515 nm	0.6206	
556 nm	0.999	
570 nm	0.9733	
630 nm	0.298	
680 nm	0.0181	



Example: How much light enters the eye



Standing 50 cm from a 6 cm tall 60 W light bulb and a 1 mW laser pointer with a 2 mm beam diameter.

1. How much light enters your eye?







Example: How much light enters the eye



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1. How much light enters your eye?









Standing 50 cm from a 6 cm tall 60 W light bulb and a 1 mW laser pointer with a 2 mm beam diameter.

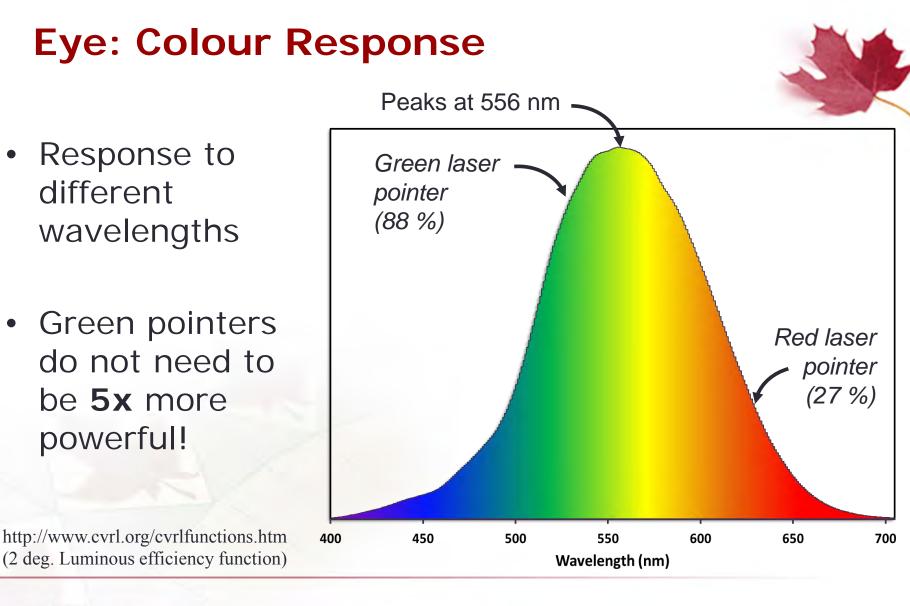
2. How concentrated is the light on the retina?

Bulb is a 2 mm image
(assume circular diameter)
$$E = \frac{3.1 \,\mu\text{W}}{\pi (0.1 \,\text{cm})^2} = 0.1 \,\text{mW/cm}^2$$

Laser focuses to 10 µm spot
(conservative guess)
$$E = \frac{1 \text{ mW}}{\pi (5 \times 10^{-4} \text{ cm})^2} = 1.3 \text{ kW/cm}^2$$

Laser pointer power density is a million times higher on your retina

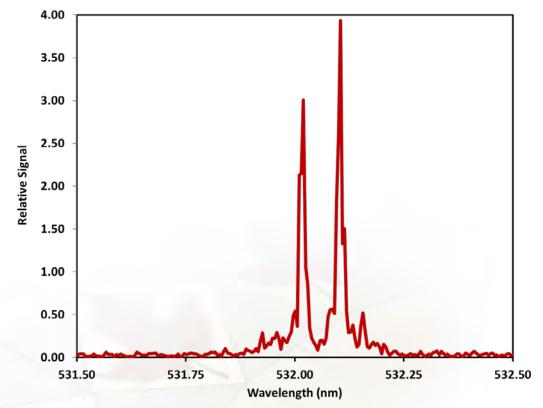






But how well do you know your laser pointer?





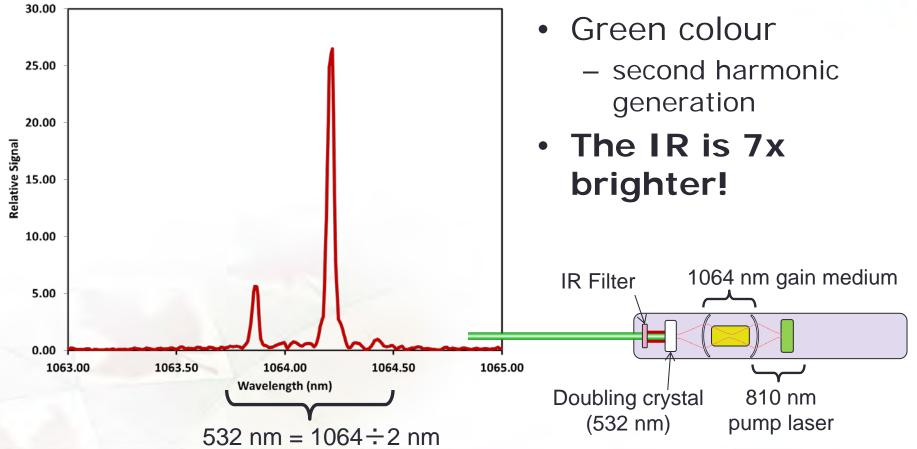
- Green colour
 but how?
- Power < 5 mW
 - okay, but...kind of bright..?
 - red laser pointers are only 1 mW and they work fine...

see recent FDA video: www.youtube.com/watch?v=FPPnFg_ujJI



But how well do you know your laser pointer?

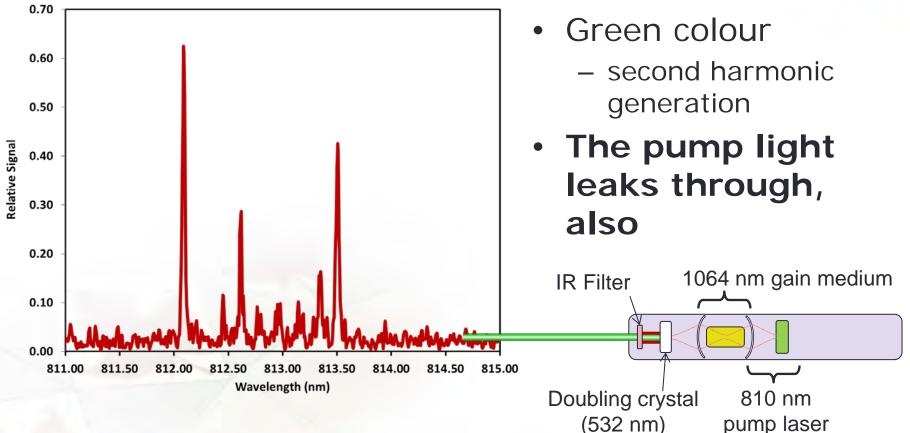






But how well do you know your laser pointer?







LASER INJURIES



Risk

Probability of laser injury: Product of probability of laser exposure and amount exposure exceeds the injury threshold

 $P(\text{Laser Injury}) = P(\text{Exposure}) \times \text{Impact}$

Need countable instances, but can enumerate:

Causes of Exposure	Improvement Strategies
Uncontrolled beams	Horizontal, below waist, clamped optics, covered beams, dumped
Misfire	Beam blocks, redundant controls (microscopes)
Behaviours	SOPs, Respect Risks
(Also apply to non-beam hazards)	



Risk

Probability of laser injury: Product of probability of laser exposure and amount exposure exceeds the injury threshold

```
P(\text{Laser Injury}) = P(\text{Exposure}) \times \text{Impact}
```

Need countable instances, but can enumerate:

Exceed Injury Limit	Improvement Strategies
Excessive power level	Reduce power during alignment, use other lasers
Improper PPE	Wear goggles, wear lab coat, evaluate goggle need
(Also apply to skin hazards)	

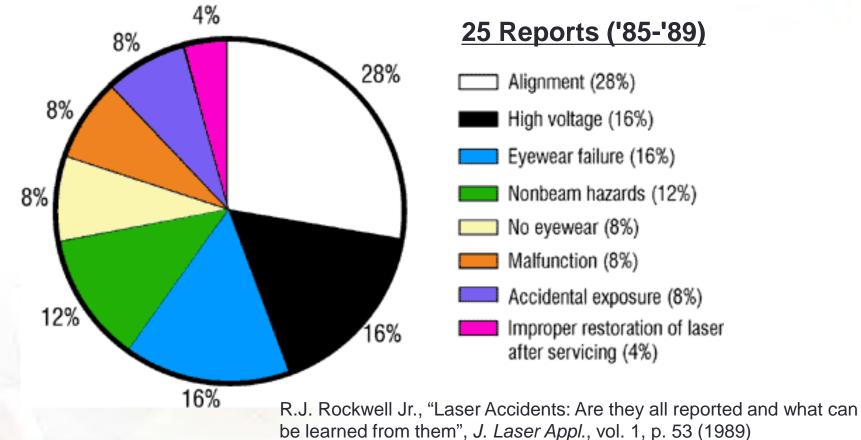
You likely have a higher tolerance for your voluntary use of researchgrade lasers as compared to general public who walks by the lab door



Causes of Laser Accidents

Percentage of Occurrence





in uOttawa

Eye Injury



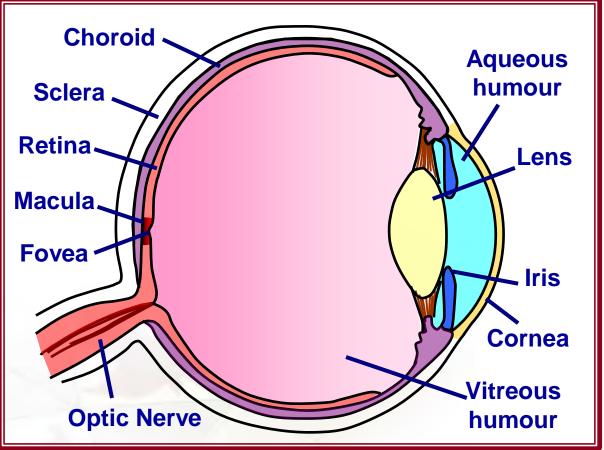


Eye Injury





The Human Eye



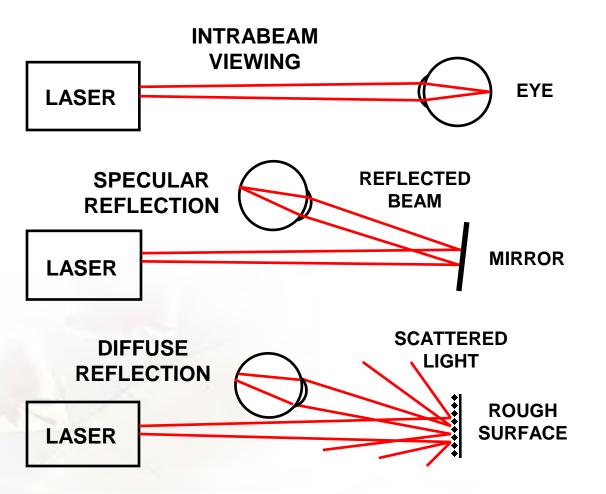


Laser Safety

- ¼ second blink rate
- 7 mm dark-adapted iris diameter
- 10 s fixed gaze limit (saccadic movement)
 - factor in bluelight/UV dose



Types of Laser Eye Exposure



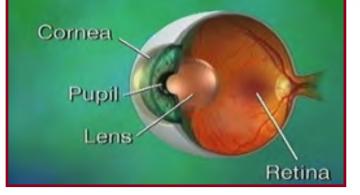


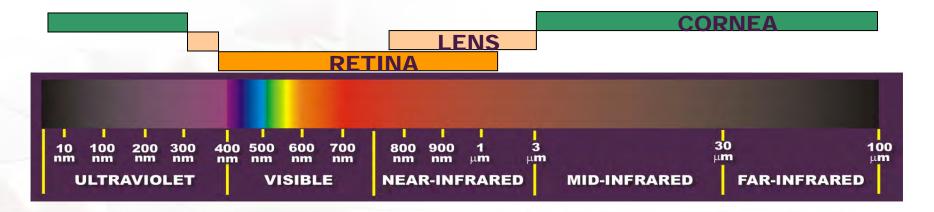
Wavelength Dependent Effects

• 3 vulnerable ocular structures (absorbs at different wavelengths):

Cornea:UV, mid-IR & far-IR(burns, opacity)Lens:near-UV & near-IR(cataracts)Retina:visible & near-IR(burns, lesions)

- **Retina** is most vulnerable
 - absorbs at common laser wavelengths
 - light 100,000 × more intense than at cornea









Lasers harm eyes because:

- Focused to nearly a spot by the eye
 - Retina and macula (fovea)
 - increases laser power density by 100,000
 - 1 mW/cm² becomes 100 W/cm²
- Focuses visible and infrared radiation
 you can't see infrared
- A 0.5 mJ pulse can cause permanent retinal damage
 blindness if central vision affected
 - Retina can repair some damage





Example: Retinal Injury

- Several hours aligning low-power 532 nm Nd: YAG through a dye laser
 - Not wearing goggles to see beam
- A 10 ns, 20 nJ pulse focused onto fovea
 - Green flash: no pain
 - Not immediately aware of eye damage
- Noticed blind spot like a camera flash in right eye after returning to desk
 - 5.00 pm Friday: didn't report incident
 - Saturday afternoon: knew a problem existed

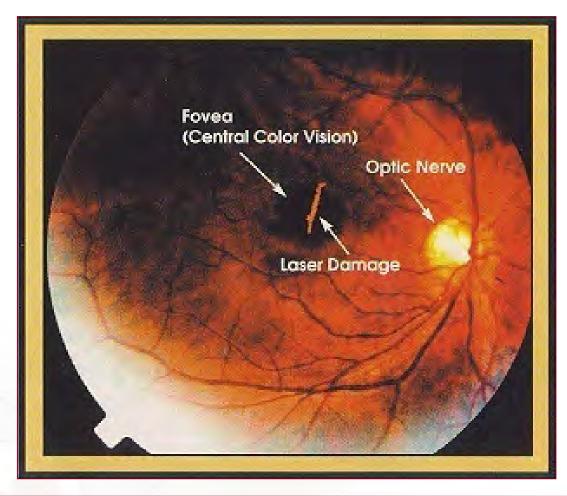








Example: Retinal Injury



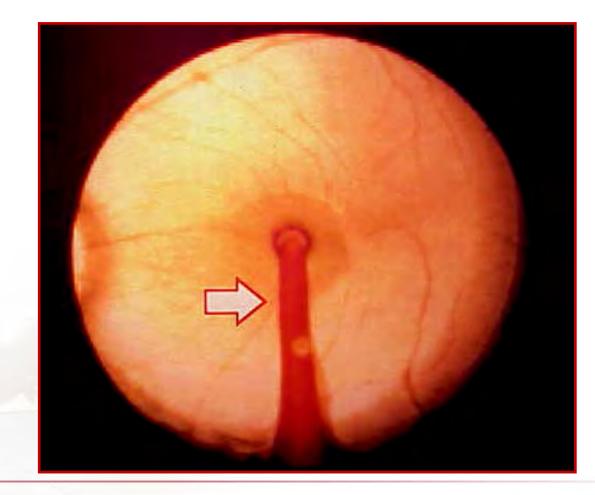


Ph.D. student, Ti:S compressor



Example: Retinal Injury







Example: Multiple Pulse Retinal Injury

- Partial reflection of 10 ns, 6 mJ Nd: YAG
 - no goggles
- Beam struck eye
 - Distinct popping sound
 - Laser-induced explosion at back of eyeball
- Vision obscured by blood streams in vitreous humour
 - Viewing through fishbowl with mix of glycerine, blood and black pepper
- Most immediate response is horror then going into shock

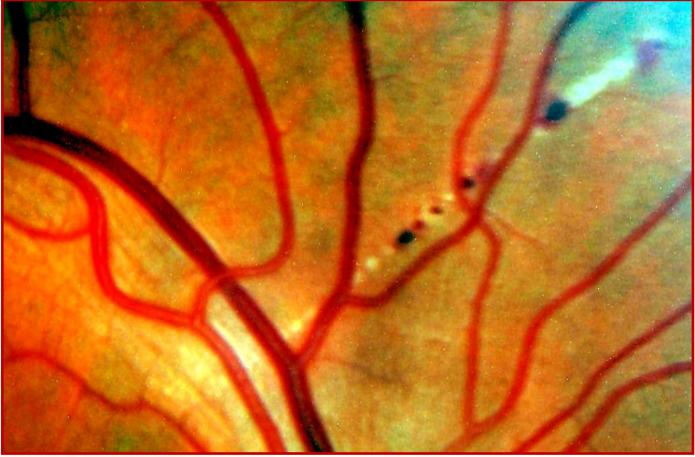








Example: Multiple Pulse Retinal Injury

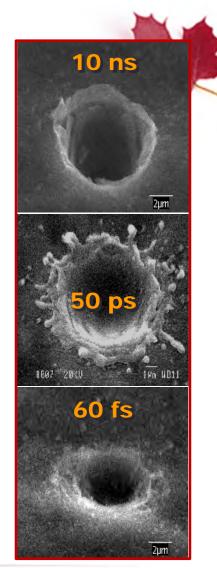






Pulsed Laser-Matter Interaction

- Damage mechanism varies with pulse duration
- continuous beam 50 ns
 - charring/blistering of tissue
- 50 ns 1 ps
 - shock wave formation and tissue liquification
 - tissue ejected into vitreous humour (floaters
- 1 ps 1 fs
 - multiphoton ionization of tissue
 - ejection of individual nuclei/small clusters







Summary on Retinal Injury

- Retinal Injuries (blindness) are permanent
- Retina contains:
 - Fovea
 - central colour vision
 - depth perception in 3° cone
 - enables reading, driving, etc.
 - Optic Nerve
 - central nerve bundle of an eye
 - damage can lead to total loss of vision
 - Blood Vessels

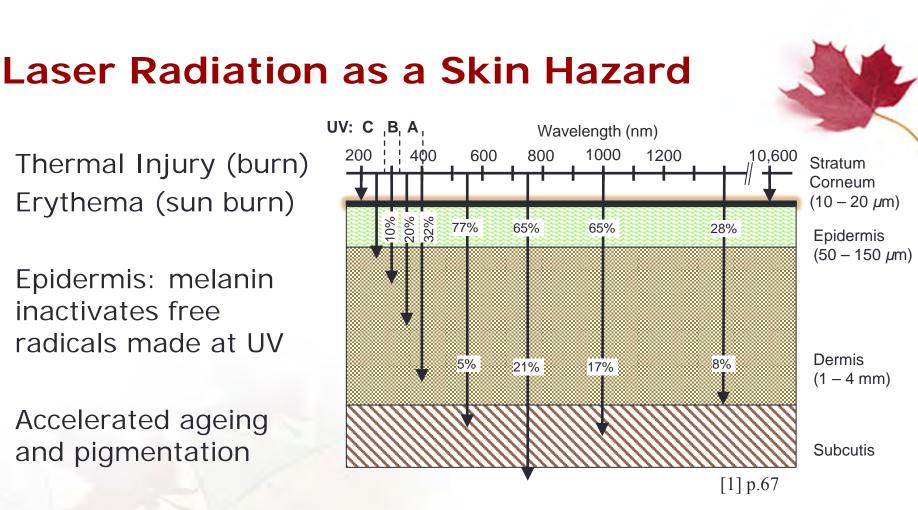
awa

rupture leads to blood in vitreous humour

Conclusion:

A single retinal lesion can lead to severe visual impairment!





Some people may be more at risk of photosensitive reactions from genetics or induced by medicines



Example: Skin Irradiation



- XeCl (308 nm) excimer laser
- Laser enclosure opened to look for an electrical short inside the laser chamber
- Struck in neck by several 15 mJ pulses
 - did not feel anything until hours later
 - four burns appears on his neck
 - Took three weeks to heal
- Wore eye protection
 - eyes were unaffected

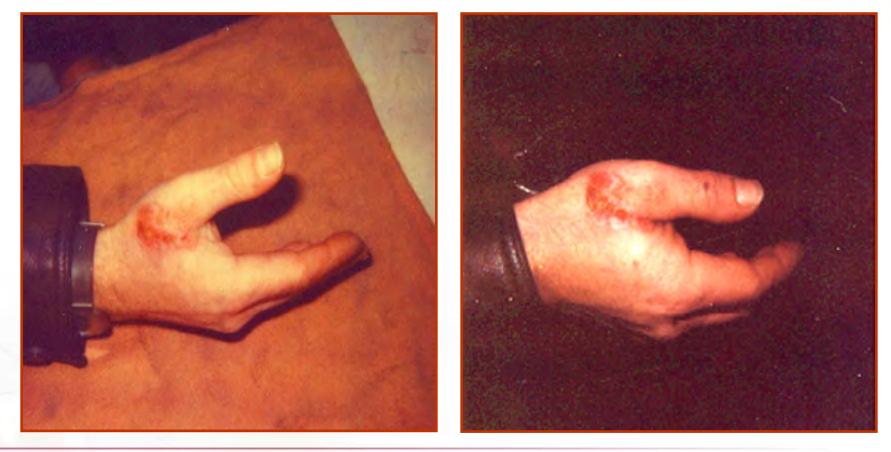
www.uottawa.ca/services/ehss/EMR.html

ACGIH TLV for UV Exposure Limits



Example: Skin Irradiation









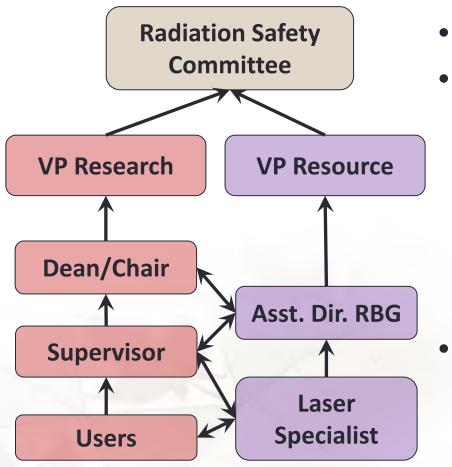
BREAK



UOTTAWA LASER SAFETY PROGRAM



Laser Safety Program at uOttawa





- Individuals
- Office of Risk Management/ RadBio Safety Group
 - Assistance/Guidance
 - Permits
 - Education and Training
 - Inspections/Accidents/ Incidents Follow-up
 - Department/Faculty
 - Ensure lasers used in accordance with our standards



Who makes the laser rules?

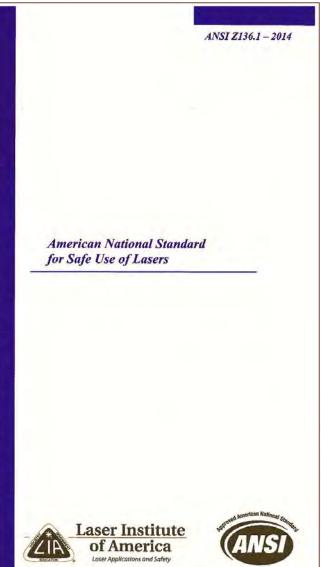


- The following regulatory bodies:
 - Ontario Ministry of Labour (MOL) and the Occupational Safety and Health Administration (OSHA) recognizes the American National Standard for Safe Use of Lasers (ANSI Z136.1) as part of our General Duties and Due Diligence

(www.labour.gov.on.ca/english/hs/topics/radiation.php)

- also in Canada OHS Regulation (SOR/86-304 (10.26(/))
- US Federal Laser Product Performance Standard (FLPPS) of the Center for Devices and Radiological Health (CDRH)
- International Electrotechnical Commission (IEC 60825-1)
- Canadian Standards Association (CSA-Z386): Health Care Facilities







- Defines classification of lasers by accessible energy
- Defines LSO roles (App.A)
 - Expected level of previous expertise
- Defines laser safety program structure (App.A)
 - Track lasers
 - Train users
- Control of Laser Areas by classification



Office of Risk Management

About + Programs

Specific Activities + Training + Resources

orm.uottawa.ca/programs/laser-safety

Laser Safety

Laser technology has dramatically evolved since its conception in 1917, to the development of the first laser in 1960; and now to its expanding applications. Currently, lasers are used in such diverse areas as: research, telecommunication, industry, medicine, entertainment and commercial products. The risk associated with laser use varies from minimal to potentially significant depending upon the characteristics of the laser and the design of the laser system.

The University of Ottawa has mandated the Radiation Safety Committee and the Office of Risk Management to ensure the appropriate measures are in place to address any potential risk. The Laser Safety Program is managed by the Assistant Director, Radiation and Biosafety (Lois Sowden-Plunkett), and the Laser and Non-ionizing Radiation Compliance Specialist (Sean Kirkwood). It is designed to assist in minimizing the associated risk of laser use.

This web page has been designed as an educational tool and to provided direction to users as to the University's standards and those found in industry.

Researcher's Corner

- Laser Permit Form
- Laser User Form
- Training Requirements
- Presentation
- Moving/Shutting Down Lab

Laser Safety Eyewear

How to choose the right one?

Specific Topics

- Biological Effects
- Control Measures
- Classification of Lasers
- Femtosecond Laser Technology Safety Aspects
- Hazard Evaluation
- Laser Pointers
- Laser SOP Template
- Laser signs and Labelling
- Laser Plumes
- EDs vs Laser Diodes

External Links

- Quebec Photonic Network
- Agile All-Photonic Networks
- Canadian Photonics Industry Consortium (PhotonsCanada)

Health an

Canadian Centre for Occupational Health and Safety

Regulatory

- Ontario Ministry of Labour
- Radiation Emitting Devices Act (R.S.C. 1985, c. R-1)

Free Software

EasyHAZ (Kentek)

Associations

- IEEE Photonics Society
- International Laser Display Association
- Laser Institute of America
- Canadian Radiation Protection Association (CRPA)
- International Radiation Protection Assocation (IRPA)

• Updated Winter 2015

Bookmark it

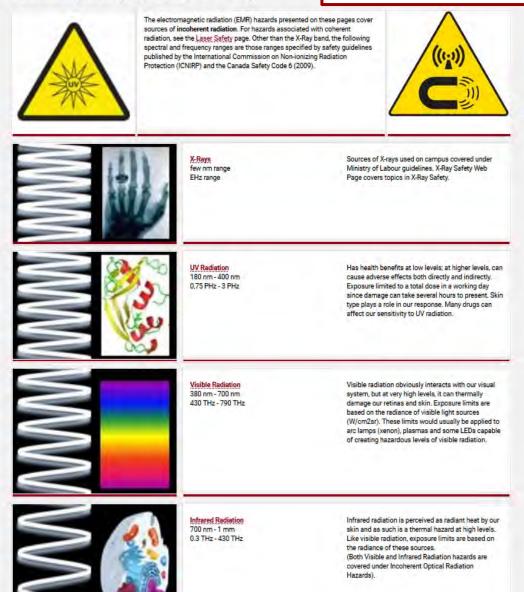
- Refer to it
- Bilingual

Office of Risk Management

About • Programs • Specific Activities • Training • Resources Health and Safety C

Electromagnetic (EM) Radiation Safety

orm.uottawa.ca/programmes/securite-derayonnement-em



- l asers are electromagnetic waves (radiation)
 - FMR
 - hazards are wavelength dependent
 - more info here

- Bookmark it
- Refer to it
- Bilingual

CONTROL OF LASER HAZARDS



How do we reduce risk?

Laser Control Measures: <u>shall</u> be devised to reduce the possibility of exposure of the eye and skin to hazardous levels of laser radiation – ANSI Sec. 4.1.

- Engineering Controls (Beam hazard control)
 - barriers/curtains, warning device, beam blocks, protective housing (with interlocks), key control
- Administrative and Procedural Controls
 - SOPs, training, appropriate signage, laser registration (permit)
- Protective Equipment
 - eyewear, lab coats



Laser Hazard Evaluation

MPE – Maximum permissible exposure

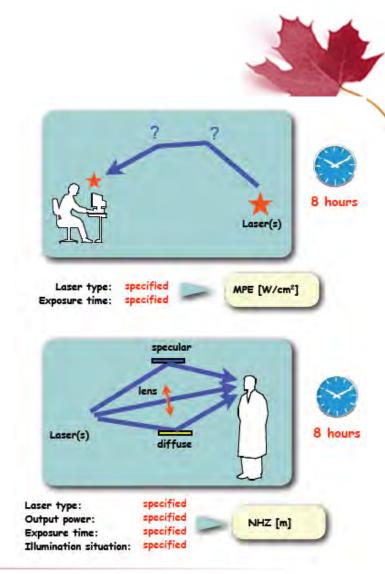
Laser radiation level up to which a person may be exposed without hazardous effects

NHZ – Nominal Hazard Zone

Where direct, reflected or scattered radiation during normal operation exceeds MPE

LCA – Laser Controlled Area

Where beams are deliberately contained to limit the NHZ





Individual Responsibility

- Ensure you are an authorized user
- Have your name on the uOttawa laser permit
- Follow appropriate training
- Take reasonable precautions to ensure your safety and that of others
- Performed laser tasks in a manner that minimizes radiation exposure
- Do not initiate or participate in any activity that may endanger the health or safety of anyone

The person operating the laser always has the primary responsibility for all hazards associated with laser use





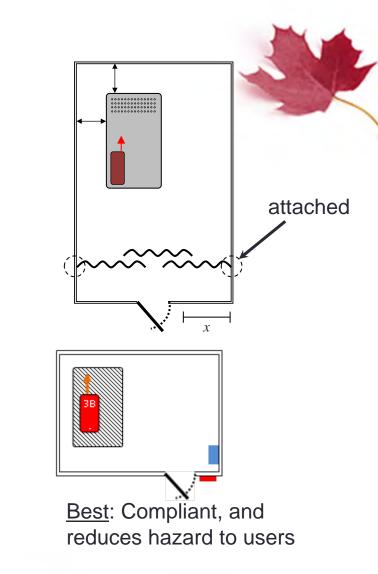
PRIORITY #1 Engineering Controls

CONTROL OF LASER HAZARDS

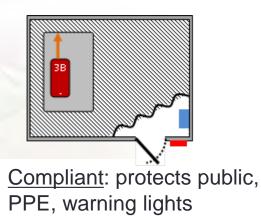


Indoor Laser Controlled Area

Shields public from inadvertent exposure to laser radiation and associated non-beam hazards







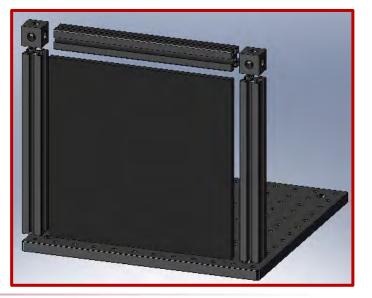
Curtains and Barriers (Room)





Enclosures and Controls

- Protective Housing (if has interlocks)
 curtains/barriers or enclosure otherwise
- Key control (with master switch)
- Laser area warning signs
- Activated warning system (illuminated or audible)





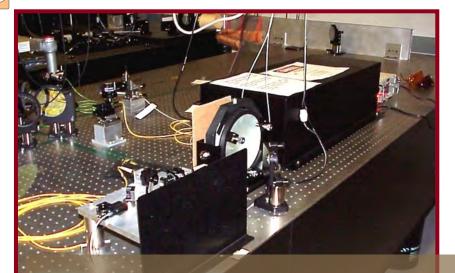


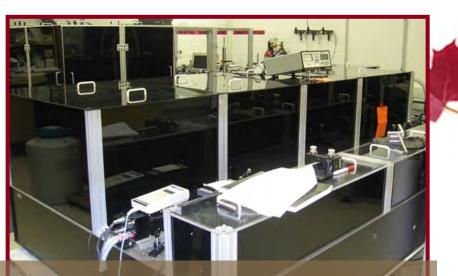
ANSI Enclosure Definitions



Protective Housing	Enclosure
- Interlocked or tool entry enclosure	- No interlocks
- Required for Class 3B and 4 lasers	- Considered barrier or curtain
- Embedded lasers (Class 1 designation)	- Removable panels labeled with laser classification language
- Fail-safe interlocks ideal	
FULLY ENCLOSED BEAM PATH Laser Class 1 System	LIMITED OPEN BEAM PATH Some scattered light escapes
Requires interlocks	NHZ is small.







Barriers and Enclosures







PRIORITY #2 Administrative and Procedural Controls

CONTROL OF LASER HAZARDS



Administrative and Procedural Controls



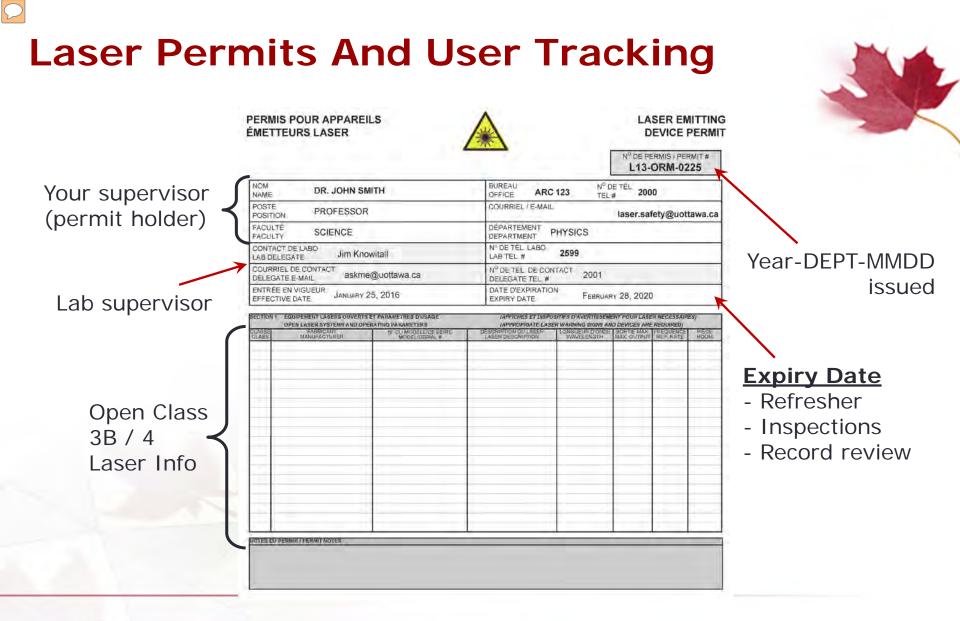
- Education and Training
 - User tracking
 - Spectators/Visitor rules
- Standard Operating Procedures (SOPs)
 - Laser Tracking and Permitting
 - Laser On/Off, Alignment, Training
- Signage



Laser Training and uOttawa Safety

- Class 3B and Class 4 lasers have highest hazard
 - User training required (practical and theoretical)
 - Danger signs and other control measures
 - User tracking
- Training
 - This class is a theoretical baseline for all users
 - Practical training covers in-lab issues (very important)
 - Refresher Training every 4 years







uOnawa.	LASER USER REGISTRAT		
New Amendment Received:	Ret	urn to: Laser Compliance Specialist Office of Risk Management 1 Nicholas Street, Suite 840 Ottawa, ON K1N 787 Phone: (613) 562-5800 x2000 Fax: (613) 7.	89-5711
Laser User Information: Sumame:	First Name:	Employee / Student No. :	
aculty:	Department:	Position:	
elephone:	Lab. tel, #:	Fax #:	Your information
uilding: Roon	r≢ E-Mail:		
upervisor (Permit Holder) Informati			Your supervisor
/mame:	First Name:	Phone or Extension:	(permit holder)
ab Supervisor:	E-Mail:	t Name:	
	SECTION 2: RISK MITIG rategles and procedures that you will use to mitig	ate the risk to yourself and others during your use of the laser list	
this a new or New Operating Operating Operating Operation operatio		duced by your proposed use of the laser. working alone/ /supervision?	Are you thinking ahead? (reactive/proactive) Do you know what you need to protect yourself
non-beam hazards) Briefly describe or provide the Standard Operat	ion Procedures (SOPs) you will require and follow	in your use of this laser Location	and others? Do you know what will
			Office of Risk Management Laser Compliance Specialist ext.2000

LASER COMPLIANCE SPECIALIST, EXT. 2000

English Version 2,1/20130313/SEK



- Interim training
- Previous training
- This training

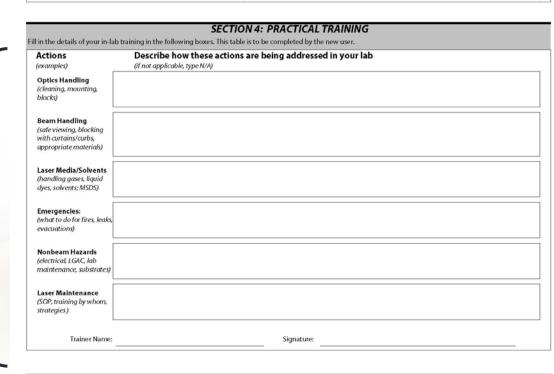
additional requirements to follow befor	ty Website (http://www.uottawa.ca/servic	es/ehss/laserintro.htm) and fo	NCE ollow the link to Interim Training. There you will find
Have you attend the University of Ottawa Laser Safety Course? No	Will you attend the University of Ottawa Laser Safety Course?	Date of Tr	aining:
Describe the types of laser systems y past and the number of years experi			
Describe the type of training) that you have received	Date received	Institution (if uOttawa: state instructor's name and years of experience)

In-Lab Training

What have you been taught by the lab supervisor?

- Optics handling
- Beam handling
- Hazardous material
- Emergencies
- Laser Maintenance
- -- I want to know who is manipulating/servicing Class 4 lasers

Brief, descriptive Most important



SECTION 5: DECLARATION AND SIGNATURE

I hereby declare that I have been informed of the risks associated with the laser/laser system mentioned herein. I agree to abide by all the conditions associated with the permit under which I will be working. I have met all the interim training requirements (if applicable).



Signature:	Date:
Lab Supervisor's Signature:	Laser Compliance Specialist Initials:

New		Permit Applicatio	n for a Laser	Emitting De	vice	
Amendment	u Ottawa	Une version française est dis	panible) Return to	Laser Compliance Office of Risk Man		LADON CALIFIC
Benewal	10000	OFFICE USE ONLY		1 Nicholas Street,	Suite 840	
Transfer	Received:	Approved/Denies Date	- Initiale	Otlawa, ON KIN Phane: (613)-562-3		Faic (613) 789-571
rincipal Investi	gator:				_	
interpartitive su		William Million and	p	osition:		
	2	First Name:				
Surname:		Department:		ullding	Room	n#

SECTION 1: LASER EQUIPMENT					
Manufacturer	Model No.	Serial No.	Building/Room #	Laser Type	Laser Class
1.					
2.		1	1.0.0		-
3.					-
N.					
i.		-	1		
5.					
3.					
10.					

Mode (CW/Pulsed)	Wavelength (nm)	Avg. Power (W)	Beam Dia. (FWHM mm)	Divergence (mrad)	Pulse Energy* (J)	Pulse Width* (FWHM)	Rep. Rate" (Hz)
			1	1.000		1	
			1				
			1		1		

pg. 1

Permit holder



Laser information

- Identify the laser
 - uniquely
- Laser parameters to assess hazard and PPE



SOPs

- Laser Turn On/Off/Emergency Procedure
- Beam handling/Alignment Procedure
 - How do you steer from optic to optic?
 - How do you visualize it (cards/viewers)?
- Training Procedure
 - Routine in-lab training (User Form)
 - Steps to achieve authorization
- Hazardous material
 - MSDS location, handling, disposing, cleaning spills
 - Optical fibres





SOPs Can Include:

Description of laser

- Type and wavelength; intended application & location
- Average power, energy per pulse, pulse duration, rep. rate
 Why? In case procedure is specific to laser

Non-Beam Hazards

- Electrical hazards, LGAC, other
- Spill control

Control Measures – List for each hazard:

- Eyewear requirement; wavelength and OD
- Description of controlled area and entry controls
- Reference to equipment manual







Suggested SOP Format

Standard Operating Procedures					
Manufacturer	Maker	Model	YLS	Serial	
Туре	Fibre laser	Class	4	Max Power	5 W
Location	CBY B123				
Emergency Contact	Type name and telephone # of Sublicensee for this instrument here				

Write a statement that operation of this system is restricted to authorized and trained users as indicated on the permit (permit location written here).

Training Protocol

For new users of the system, list the steps an authorized and fully trained individual must communicate and demonstrate to fully inform the new user of all protocols and hazards associated with this system.

- 1. Verify that the new user has attended the 3 hour Principles of Laser Safety course provided by the Office of Risk Management (ORM) at the University of Ottawa. This requirement can be fulfilled by reviewing the permit for this system, seeing a copy of the certificate provided by ORM upon successful completion of the course, or in writing by the Laser Compliance Specialist that the training was completed.
- 2. Ensure that a new user registration form has been completed and sent to ORM.
- 3. Provide these SOPs to the user and indicate all areas where they can be accessed including written and electronic formats.
- 4. Communicate who is currently authorized to use the system, the lab designate if not the principal investigator on the permit, and who to contact in case of an emergency including where the contact information can be located.

This example I wrote for a lab in Word (nothing fancy). Send to me for verification and guidance. *Table summarizing laser details*

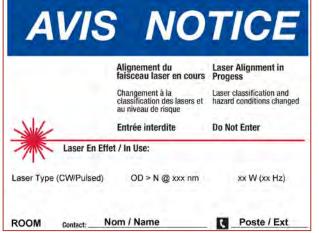
Step by step protocols: (training, on/off procedures, alignment, experimental, emergency)



Guidelines for Class 3B and 4 Laser Alignment

Getting started

- Post *Notice* signs during alignment where lasers are <u>normally Class 1 or enclosed</u>
- Alignments done by those who have received laser safety training
- Exclude unnecessary personnel during alignment
- Wear protective eyewear for existing wavelengths







Guidelines for Class 3B and 4 Laser Alignment



During alignment

- Use <u>physical beam block</u> to block high-power beam at their source if not needed
 - electronic shutters are dangerous
- Use *low-power visible lasers* to simulate high-power laser path or use lowest possible power setting
- Place beam blocks behind optics to terminate beams
 might miss mirrors during alignment
- Locate and block stray reflections properly before proceeding to next optical component (beam blocks)
 - ex: blocks versus beam dumps for high-power beams



Class 3B/4 Warning Devices (Illuminated)









ATTENTION CAUTION

Classe 2M Laser activé

Ne pas fixer le faisceau avec les yeux ni l'observer directement avec des instruments optiques



Class **2M** Laser In Use

Do not stare into beam or view directly with optical instruments

Laser Type (Wavelength)

xx mW maximum

Poste / Ext

ROOM

Contact: Nom / Name

AVERTISSEMENT WARNING

Classe **4**. Région contrôlée laser Rayonnement laser visible et invisible

Éviter toute exposition des yeux ou de la peau à un rayonnement direct ou diffusé

Lunettes de protection laser obligatoires

Accès autorisé seulement Frapper avant d'entrer



Class **4** Laser Controlled Area

Visible and invisible laser radiation

Avoid eye and skin exposure to direct or scattered radiation

Laser protective eyewear mandatory

Authorized Access Only Knock before entering

Poste / Ext

Laser Type (CW/Pulsed)

OD > Integer @ XXX nm

xx mW

2014 Bilingual Version

Most Class 3B and 4 Lasers

ROOM

Contact: Nom / Name

Classe **4** Région contrôlée laser Rayonnement laser visible et invisible

Éviter toute exposition des yeux ou de la peau à un rayonnement direct ou diffusé

Lunettes de protection laser obligatoires

Accès autorisé seulement Frapper avant d'entrer

DANGER

Class **4** Laser Controlled Area

Visible and invisible laser radiation

Avoid eye and skin exposure to direct or scattered radiation

Laser protective eyewear mandatory

Authorized Access Only Knock before entering

Laser (CW/Pulsed):

OD > Integer @ XXX nm

X J or W (Rep Rate)

2014 Bilingual Version

Highest hazard lasers (kW or non-traditional alignments)

ROOM

Contact:

AVIS NOTICE

Usually laser alignments

(changed conditions behind door)

Alignement du faisceau laser en cours

Laser Alignment in Progess

Do Not Enter

Changement à la classification des lasers et au niveau de risque

Entrée interdite

Laser classification and hazard conditions changed

Laser En Effet / In Use:

Laser Type (CW/Pulsed)

OD > N @ xxx nm

xx W (xx Hz)

ROOM

Contact: Nom / Name



International Laser Warning Labels on Devices







Symbol and Border: Black **Background:** Yellow

Black Legend and Border: Yellow **Background**:

Placement: Output aperture

CAUTION : Class II, some IIIa DANGER : Class IIIb and IV



uOttawa Class 3B/4 Entryway

Highest Hazard

Ottawa



PRIORITY #3 Personal Protective Equipment

CONTROL OF LASER HAZARDS



Laser Safety Eyewear

H. Eye and Face Protection

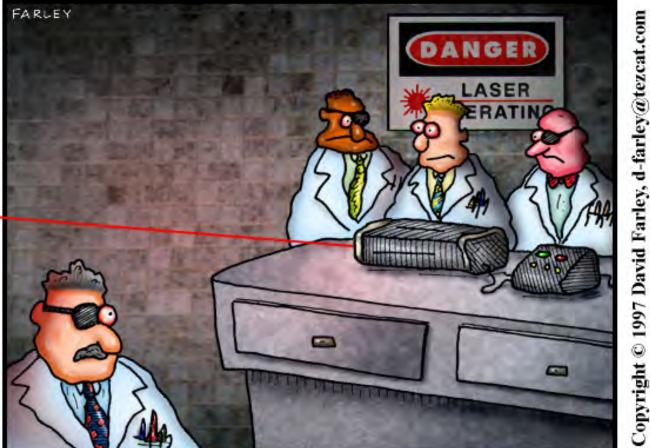
Mary never did like to wear safety goggles.

H-2

in uOttawa

DOCTOR FUN

 \bigcirc



Peer pressure in the laser lab



Office of Risk Management Laser Compliance Specialist ext.2000

26 June 97

This cartoon is made available on the Internet for personal viewing only.

Opinions expressed herein are solely those of the author.

http://sunsite.unc.edu/Dave/drfun.html



Example: Laser Safety Eyewear Failure

An inexperienced graduate student lost 50% of his vision after sighting the reflecting beam of a Nd: YAG laser while wearing ordinary safety goggles as eye protection.

A more experienced student gave him the goggles



Laser Safety Eyewear: Which One?

- Determine laser wavelengths in use
- Choose OD to remain below exposure limit at each λ
- Avoid unnecessarily large ODs
 - Look at VLT (visible light tx)
- Comfort
- Prescription eyewear







Ottawa



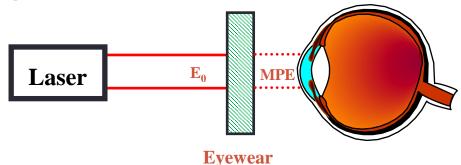








Optical Density of Laser Safety Eyewear



Area used in calculation: area of limiting aperture, provides a worst case OD based on the assumption that the entire beam enters the eye.

Worst situation ?

When the largest beam enters the eye, because it produces the smallest spot on the retina

-		OD	% Transmission
	E	0	100%
	$OD = \log_{10} \frac{E}{MPE:E}$	1	10%
	MPE:E	2	1%
(Eq.4)		3	0.1%
	Н	4	0.01%
	$OD = \log_{10} \frac{H}{MPE:H}$	5	0.001%
	MPE: <i>H</i>	6	0.0001%



Laser Safety Eyewear: Labels

All eyewear must be labeled with wavelength and optical density

O.D. 7 at 190-380nm, O.D. 3+ at 800-839nm, O.D. 4+ at 840-854nm, O.D. 5+ at 865-1063nm, O.D. 7+ at 1064nm, O.D. 5 at 10.600nm 15633-@ 190 Without visible OD information, the goggles should <u>NOT</u>be used awa



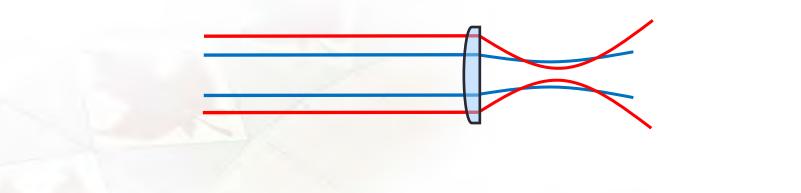
EVALUATION OF LASER EYEWEAR AND NHZ



Laser Eyewear Analysis



- <u>Basics</u> : Assume MPE given (W/cm² or J/cm²)
- <u>Given</u>: Laser power (Φ) in Watts (W)
 - or laser pulse energy (Q) in Joules (J)
- Beams are usually smaller than dark-adapted eye
 - dark-adapted eye diameter is worst-case (tighter focus)
 - MPE referenced to lens-input





Laser Eyewear Analysis



1*0*C

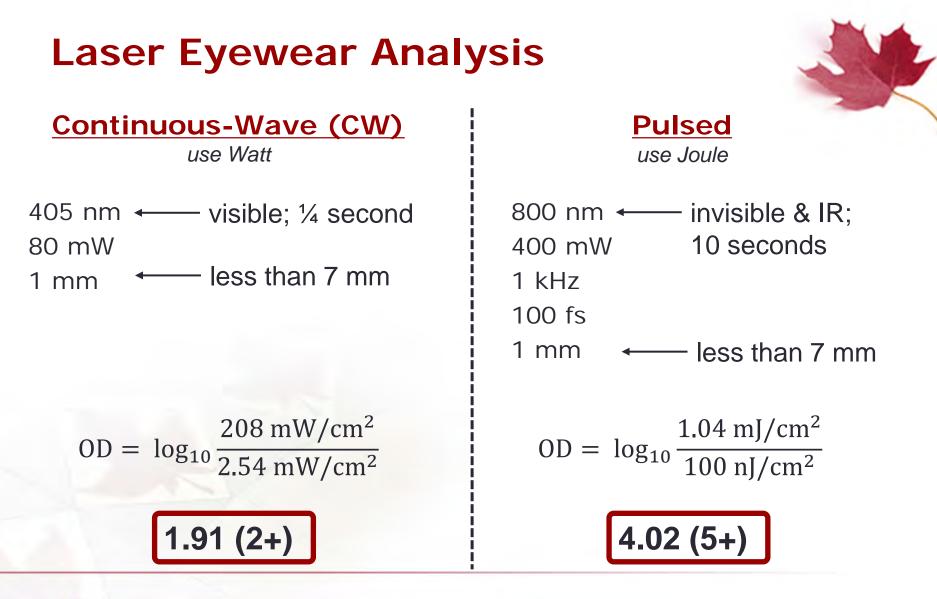
$$E = \frac{\Phi}{\pi w^2}$$
 W/cm² or $H = \frac{Q}{\pi w^2}$ J/cm² Eq. 2, slide 15

- w is usually dark-adapted pupil radius (0.35 cm)
 - when beam smaller than pupil
 - Area (πw²) is 0.385 cm²

$$OD = \log_{10} \frac{E}{MPE:E}$$
 or $OD = \log_{10} \frac{H}{MPE:H}$ Eq. 4, slide

- CW exposure time is usually blink rate
 - ¼ s visible, 10 s infrared, 100 s UV
- Pulsed laser is usually pulse width





in uOttawa

Laser Safety Eyewear Quick Reference (400 – 1400 nm)

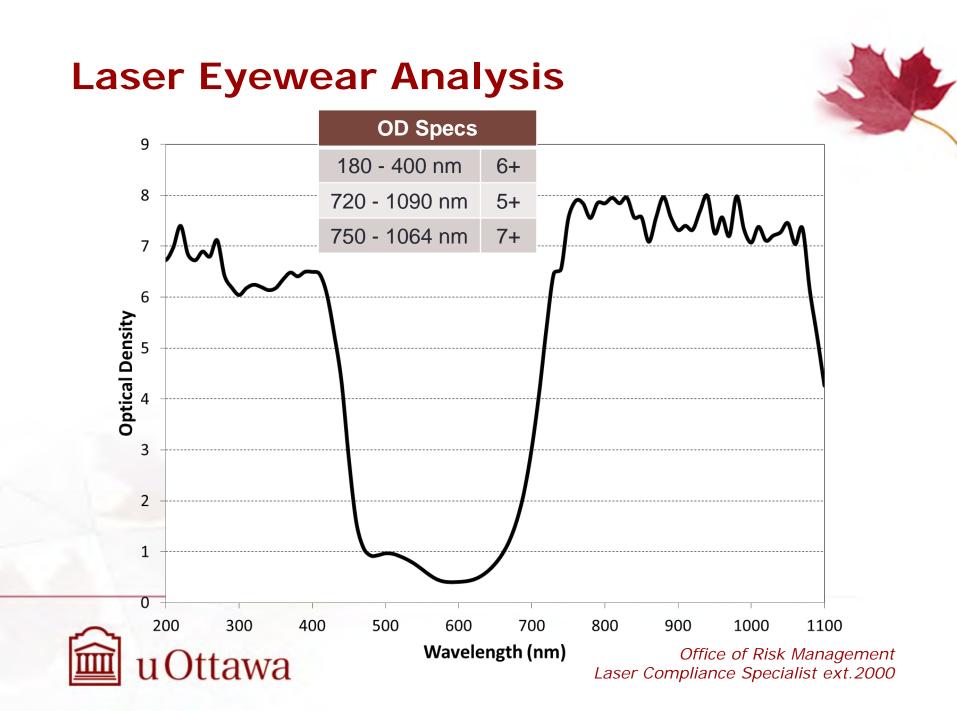
Q-switched (1 ns – 10 ms)	Non Q-switched (0.4 ms – 10 ms)	CW (1/4 – 10 s)	OD
Max Output Energy (mJ)	Max Output Energy (mJ)	Max Output Power (W)	
100	1000	1000	6
10	100	100	5
1	10	10	4
0.1	1	1	3
0.01	0.1	0.1	2
0.001	0.01	0.01	1





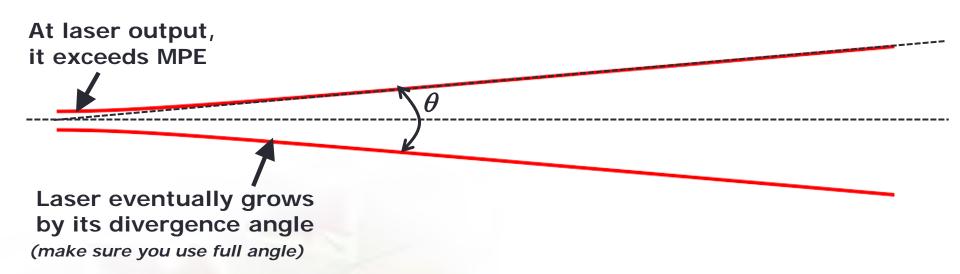






Nominal Hazard Zone

• The distance the laser must travel until its radiant exposure or irradiance drops below MPE

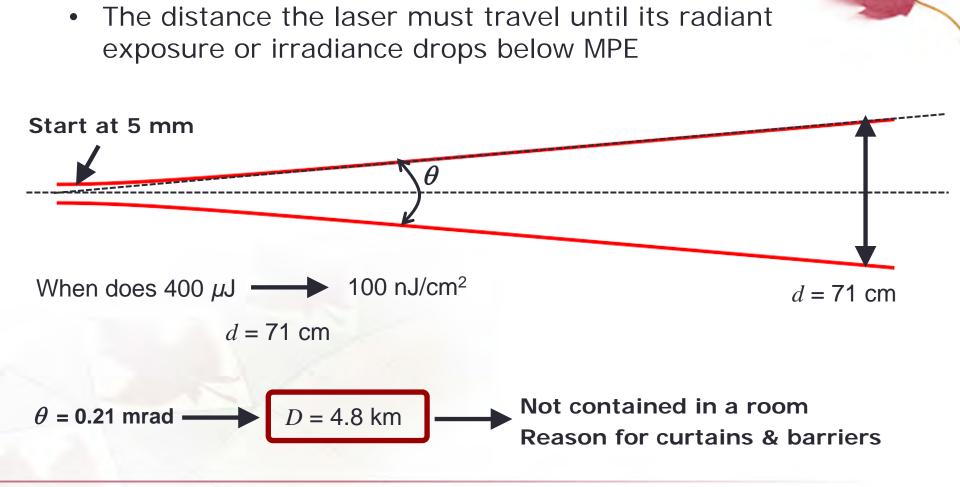


ex: θ = 0.1 mrad

grows linearly 0.1 mm in diameter for every 1 m of travel

(good estimate for the far-field)







Office of Risk Management Laser Compliance Specialist ext.2000

Nominal Hazard Zone

NON-BEAM HAZARDS



Non-beam Hazards (NBH)



- Electrical
- Fire
- Chemical
- Laser-generated air contaminants (LGACs)
- Collateral and plasma radiation
- Explosion
- Noise
- Human Factors
- Fibre splicing



NBH: Electrical Hazards

- High voltage & current supplies
 - Experiments may use these sources too
 - Current limiting essential
- RF power supplies in some gas lasers
- Watch for improper grounding or shielding
- Failure to follow standard electrical safety procedures during maintenance and service:
 - Electrical shock
 - Burns
 - Blistering
 - Electrocution



NBH: Electrical Hazards

- Electrical equipment covered by Ontario Regulation 438/07
- Must have Certification or Field Evaluation marks

Certification Body		Marking	· · · · · · ·	
Canadian Standards Association (CSA)	SE .	۵.	D _{ca}	
Curtis Strauss	5			
FM Approvals	APPTILINED			
АРМО			1	
Intertek Testing Services	. Tenen		•	
Labtest Certification (LC)	0	e LC)us		
Met Laboratóries (MET)	MET	1		
Nambu	Nemko	OPS	PS)	
NSE international	SSP.	TUY America		
OMNI Environmental Services Inc		TUV Rheinland	A.	
Quality Auditing	QAI	Underwriters' Laboratories of Canada (ULC	w.	
	r (many h	Laboratories (nc.	ε.(h)	c (UL) us





Example: Electrical Hazards

- Graduate student wiped condensate from CO₂ laser tube and received a 17 kV shock, suffered cardiac arrest and 2nd degree burns
- Repair technician fatally electrocuted working alone on CO₂ laser with interlocks defeated
- Serviceman electrocuted adjusting the power supply of copper vapour laser
- Senior scientist working alone electrocuted replacing highvoltage regulator in a laser power supply



Fire Hazards

- Class 4 Lasers:
 - Material beam enclosures
 - Barriers and stops
 - Wiring



- potentially flammable if exposed to high beam irradiance for more than a few seconds
- Flammable solvents:
 - In enclosed area without adequate dilution or exhaust ventilation
 - pose fire or explosion hazard in presence of ignition source





Example: Fire Hazards



- Student used plain paper to check excimer beam accidentally place it in focal spot
 - Paper ignited
 - Triggered laboratory smoke alarm
 - No injury or fire occurred, but building was evacuated and fire crews arrived



Chemical Hazards

- Laser Dyes (and solvents):
 - toxic, carcinogenic, mutagenic, corrosive or flammable
 - Minimize exposure during solution preparation (see MSDS)
- <u>Far-IR optical materials</u> (windows and lenses) source of potentially hazardous levels of airborne contaminants:
 - CaTe, ZnTe burn in oxygen when beam irradiance exceeded
- <u>Cryogenic</u> fluids (liquid nitrogen, helium and hydrogen)
 - Skin and eye contact causes frostbite
- <u>Compressed gases</u>
 - Chlorine gas corrosive; He, Ar, N₂ asphyxiates; H is flammable
 - Unsecured cylinders





LGAC and Collateral Radiation

- Laser Ablation:
 - Materials may be carcinogenic or be harmful (tissue, ionic compounds like arsenic)
 - Sparks create plasma and X-rays
 - Plasma radiation emits UV
- High-intensity lasers can generate ozone when tightly focused
 - An irritant that can lead to chronic lung problems





LGAC and Collateral Radiation



- X-rays can be generated from high voltage (over 15 kV) power supply tubes
 - May cause tissue damage, leukemia or other cancers; permanent genetic effects

www.uottawa.ca/services/ehss/x-ray-safety-prgm.html

- UV and visible radiation from laser discharge tubes and pumping lamps
 - The levels produced may exceed the MPE and cause skin and eye damage

www.uottawa.ca/services/ehss/EMR.html



NBH: Explosion Hazards



- High pressure arc lamps or filament lamps can fail during operation
 - should be enclosed in a housing that withstands the maximum explosive force
- Targets and optics may shatter if heat cannot be dissipated quickly
 - Provide adequate mechanical shielding when exposing brittle materials to high intensity lasers
 - Vacuum windows can shatter



NBH: Noise



- Pumps for vacuum chambers can emit high frequency noises
 - Turbomolecular pumps can be very noising approaching end-of-life
 - Scroll pumps often best used in a separate room
- Excimer lasers emit a clacking sound with each pulse



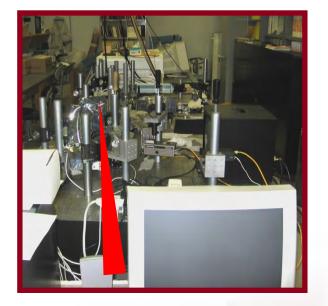
NBH: Human Factors

- Lack of knowledge or understanding of equipment
- Lack of awareness of potentially hazardous conditions
- Underestimation of the risk
- Inappropriate attitude to safety risk taking
- Conflict between safety and performance criteria
 - Poor safety leadership on the part of management
 - Poor communication on safety issues
- Lapses of attention and mistaken actions



NBH: Computers in Labs







Direct view of a laser experimental setup from computer area increases risk of eye exposure to direct or reflected beams.



NBH: Fibre Splicing

http://www.thefoa.org/tech/ref/safety/safe.html

- Shards invisible when next to water
- Shards can travel in bloodstream to heart
 - Cause secondary infections
- Goggles must be worn
- Waste must go in puncture-proof container
 – Tape the lid closed
- Use a black surface





10 GOLDEN RULES OF LASER SAFETY





Wear laser safety eyewear

Ensure that you are using the appropriate one.

Remember laser radiation can be invisible, so just because you don't see anything does not mean that there is nothing !





Do not look into the laser beam

Don't look down specular reflections.

Don't stare at diffuse reflections.





Keep room lights on brightly, if possible

The brighter the ambient lighting, the smaller the eye's pupil will become and the chance of a laser beam entering the eye will be lessen





Remove personal jewellery

When entering a laser lab, remove anything which may pose a reflection hazard.

This is to protect you and your co-workers





Locate and terminate all stray laser beams

Make sure that all stray beams are terminated with a matt, diffusing beam dump which is capable of handling the power of the laser beam



Golden Rule #6

Clamp all optical components securely

This helps your experiment from becoming misaligned and reduces the chances of a component moving and sweeping a laser beam over you.



Golden Rule #7

Keep beams horizontal

Horizontal beams are easier to work with and are predictable. Avoid vertical and skew beams if possible. Change beam height if necessary and be careful when aligning it





Don't bend down below beam height

If you drop something, block the laser before picking up the object up.

If you can't stop the beam, kick the object out of the way so you don't trip over.



Golden Rule #9

Remember, optical components reflect, transmit and absorb light

Often a transmitting component will also reflect light. This can lead to stray beams. Beware that optical components may change their characteristics when used with high power lasers.





Don't forget non-optical hazards

Don't trip over, electrocute yourself, spill solvents, burn yourself on liquid nitrogen, ...



Laser Safety Program at uOttawa

- · Contact me when new lasers are purchased
 - Preferably at grant writing stage
 - Discuss safety protocols
 - Help with hazard analysis
- Contact me when <u>new users arrive</u>
 - In-lab training documented
 - Interim training performed
 - This course mandatory
- Contact me with <u>any questions</u> about lasers
 - 14 years research experience in high-energy laser physics
 - Built and maintained many types of laser systems





Reporting Accidents



- Known or suspected eye injury should obtain IMMEDIATE medical attention. Time of treatment can often change the outcome and reduce long terms effects
- Call the emergency line 5411
- Call our office 5892 or the LSO at 2000
- Remember our websites web30.uottawa.ca/v3/riskmgmtfrm/aioreport.aspx?lang=en www.uottawa.ca/services/ehss/index.htm



Before using Class 3B or 4 Lasers at uOttawa



- Make sure you know:
 - What are lasers hazards
 - How to identify lasers hazards in your work area
 - How to work safely with lasers
 - How to work safely around others

Be Proactive not Reactive to laser hazards







Big Scary Laser Do not look into beam with remaining eye







Before you leave... Please remember







References



- [1] R. Henderson, K. Schulmeister, "Laser Safety," IoP Publishing, 2004. TA 1677.H46
- [2] http://www.microscopyu.com/articles/fluorescence/ lasersafety.html



Recently Reported Laser News



Date	Category	Link
July 16, 2015	Airplane events - pilots with blurred vision	Good Morning America (Video)
Aug. 27, 2015	Non-Lethal Ocular Disruptor for crowd control	Yahoo News
Aug. 27, 2015	Compact Laser Weapons System (2 kW)	Boeing (Video)
Nov. 13, 2013	Spanish woman loses 60% vision from toy laser bought in China (0.5 to 6 W)	<u>La Vanguardia (Original)</u> <u>La VanGuardia (Translated)</u>
Mar. 28, 2014	FBI looking for suspects in laser incident with Delta	CBS

